



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601
Job Sheet 170861



Part No: 646.9601

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/23/18

Job Tracking No:

Due Date: 2/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	2/22/18	2/22/18	0.00	0.00	Start Up Stores/Pkg-2	
110	Packaging	1 pcs	2/22/18	2/22/18	0.00	0.00	Packaging1-1	
120	Small Fab	1 pcs	2/23/18	2/23/18	0.00	0.47	Small Fab-1	
130	QC	1 pcs	2/23/18	2/23/18	0.00	0.00	QC5	
140	Packaging	1 pcs	2/23/18	2/23/18	0.00	0.00	Packaging3-1	
150	QC21-SA	1 Ea	2/23/18	2/23/18	0.00	0.00	QC21	

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	
646.9811	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	1	4	0
	646.9811	1	15	0
	MS21042L08	3	2,767	0
	MS27039-08-19	3	2,216	0
	NAS1149FN832P	6	4,243	0

Part Spec

Specifications c



Container No: S045324



Part: 646.9601
Job No: 170861
Serial No/Batch: S045324
Revision: 646.9600
Inspector:

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001165	S040392	646.9701	Cutter Sub Assembly	S040386	CCK007	1
001165	S045322	646.9811	Upper Deflector	S022577	CCK011	1
001165	S045321	MS21042L08	Nut	S016879	ST303	3
001165	S045319	MS27039-08-19	Screw	S027543	ST277	3
001165	S045318	NAS1149FN832P	Washer	S020604	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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